

TZIDC-120 Electro-Pneumatic Positionerfor FOUNDATION FieldbusTM**■ Compact and efficient**

- through well-proven technology and intelligence

■ Communication based on FOUNDATION FieldbusTM

- fieldbus connection to IEC 61158-2
- current consumption 11.5 mA, 9...32 V DC

■ Simple commissioning procedure, user-friendly

- fully automatic *Autoadjust* function
- adjustment via the built-in operator panel or remotely
- mechanical position indicator

■ Complies with the EC directives for EMC and CE**■ Explosion protection certificates, intrinsically safe****■ Robust and environmentally ruggedized**

- influence of shock and vibration < 1%
- aluminum case, IP 65 (NEMA 4X)

■ Wide operating temperature range

- - 40 °C to + 85 °C (- 40 to + 185 °F)

■ Attachment to linear or rotary actuators**■ Optional pressure gauge block and filter regulator****■ Low operating cost**

- air consumption of less than 0.03 kg/h

**Smart
Compact and efficient**

Concept

The TZIDC-120 positioner is an intelligent and electronically configurable instrument with communication capabilities, mounting to pneumatic actuators. The TZIDC-120 stands out for a small and compact design, a modular construction, and an excellent cost-performance ratio.

The functional heart of the TZIDC-120 positioner is its microprocessor-controlled CPU where the operating system is running. The position feedback signal is polled with a sampling rate of 20 ms and an A/D resolution of 16,000 steps. This ensures a rapid and high-precision signal processing for the input and the position feedback. The power for the CPU is derived from the bus.

The operating program includes functions for fully automatic adjustment in the commissioning phase. These functions provide for optimal control of the position to minimize control deviation.

The pneumatic actuator is driven by an I/P module with subsequent 3/3-way valve. The electrical positioning signal from the CPU is proportionally converted into a pneumatic signal which, in turn, adjusts the 3/3-way valve. The cross-sectional area of the valve air channels for filling the actuator with air or evacuating air from it is changed in proportion with the adjustment. When reaching the set point, the 3/3-way valve is closed in center position.

The positioner has an operating panel consisting of a 2-line LCD and 4 push-buttons. The operating panel has the perfect design for optimal local configuration, commissioning, and operational monitoring. Alternatively, the TZIDC-120 can be configured, commissioned and monitored via the fieldbus, by using the appropriate configuration program.

The modular design of the positioner allows you to add further functionality at a later time. Assembly kits for mechanical position indication for digital position feedback using proximity switches or 24 V microswitches are available. Additionally, the plug-in module for the shutdown function is available.

Various TZIDC-120 features ensure safe valve operation on site:

- Compliance with the EMC Directive
- Robust aluminum case, protection IP 65 (NEMA 4X)
- High resistance to shock and vibration up to 10 g
- Operational reliability through permanent internal monitoring
- Message generation
- Operation at ambient temperatures of - 40 to + 85 °C (- 40 to + 185 °F).

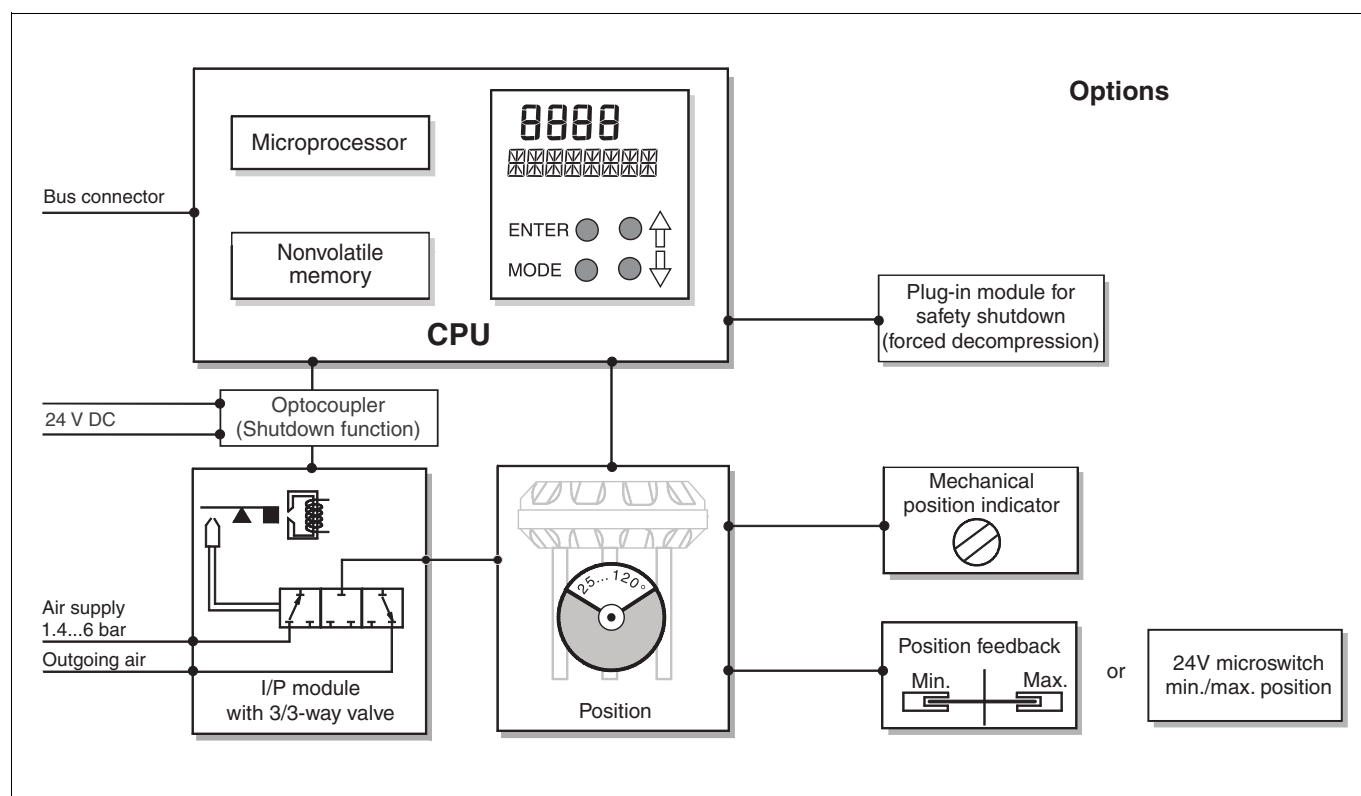


Fig. 1: TZIDC-120 schematic diagram

Mounting

To linear actuators in accordance with the standard

Lateral attachment is in accordance with DIN/IEC 534 (lateral attachment to NAMUR). The required attachment kit is a complete set of attachment material, but does not include the screwed pipe connections and air pipes.

To rotary actuators in accordance with the standard

Attachment to rotary actuators is in accordance with VDI/VDE 3845. The attachment kit contains the adapter for coupling the positioner feedback shaft to the actuator shaft, and mounting brackets for mounting the positioner to the actuator. Screwed pipe connections and air pipes are not included in the kit and have to be provided by the customer.

Integral mounting to control valves

The TZIDC-120 positioner is ready for integral mounting. The appropriate threaded holes are available at the positioner's back. The benefit of this design is that the point for mechanical stroke measurement is inside the yoke and, thus, protected by it. No external tubing is required, since the air flow from the positioner to the actuator is guided through an internal channel bore.

Special actuator-specific mounting

In addition to the mounting methods described above, there are special actuator-specific attachments.

Please contact us for details.

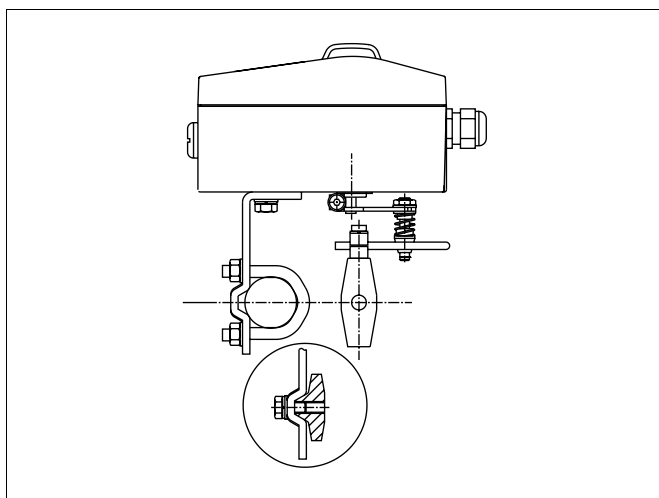


Fig. 2: Mounting to linear actuators to DIN/IEC 534

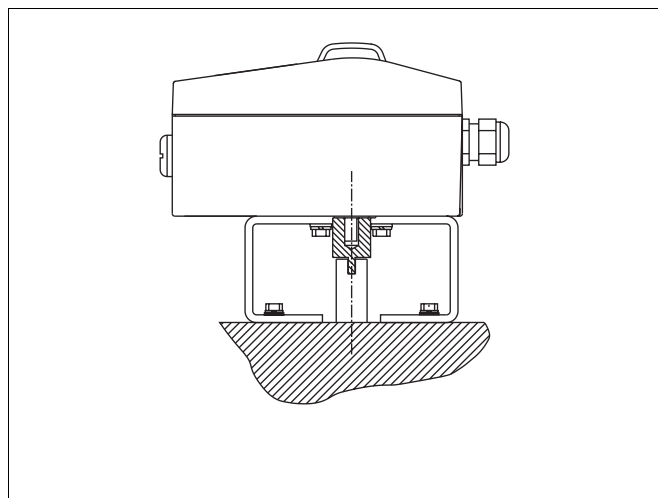


Fig. 4: Mounting to rotary actuators to VDI/VDE 3845

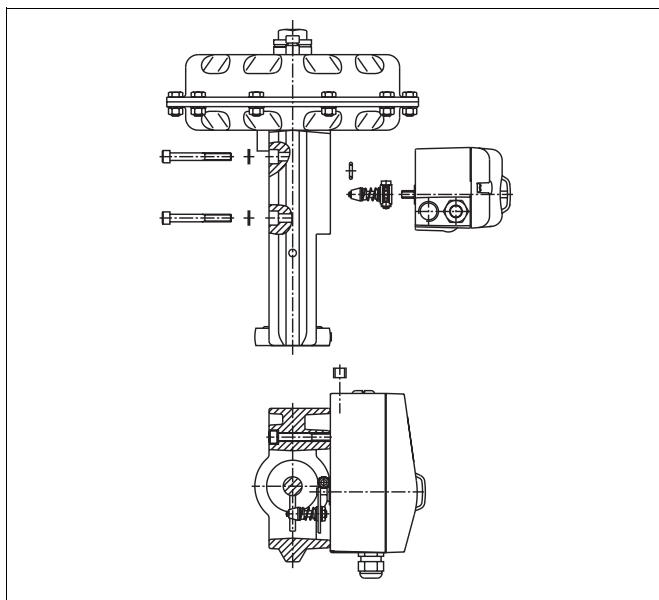


Fig. 3: Integral mounting to control valves

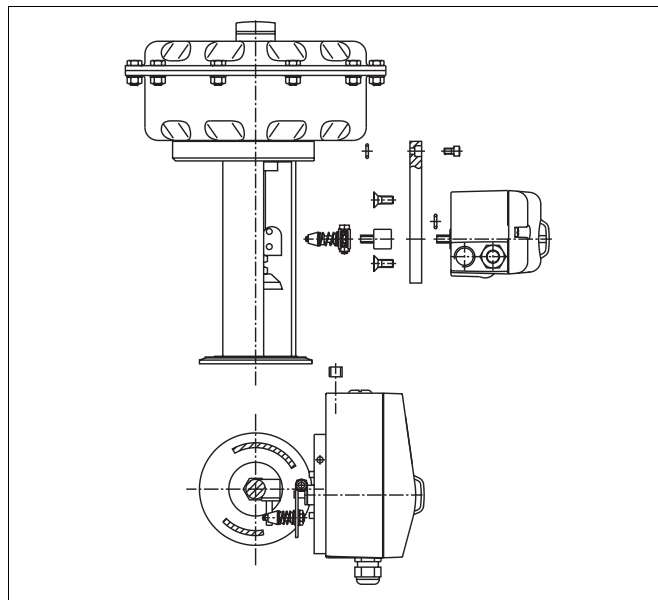


Fig. 5: Integral mounting to control valves by using an adapter panel

Operation

General

The intelligent microprocessor-controlled TZIDC-120 positioner is designed for achieving optimal results. It stands out for quick and precise control until reaching the set point and for high operational reliability. The activation and adjustment of parameters necessary to achieve this goal is done automatically by the *Auto-adjust* function. If required, the settings can be changed manually.

The total range of parameters includes:

- Operating parameters
- Adjustment parameters
- Monitoring parameters

Operating parameters

The following operating parameters can be activated and adjusted:

- **Characteristic curve (travel = f {pos. signal})**
linear,
equal percentage 1:25 or 1:50 or 25:1 or 50:1,
or user-configurable with 20 reference points
- **Tolerance band**
When reaching the tolerance band the position is considered as having reached the setpoint. From this point on, the position is further slowly re-adjusted until the dead band is reached. The factory setting for this parameter is 0.3 %.
- **Dead band (sensitivity)**
When reaching the dead band, the position is held. The factory setting for this parameter is 0.1 %.
Both the tolerance band and the dead band are automatically determined during the positioner's self-optimization.
- **Travel limiting**
The positioning travel, i.e. the stroke or angle of rotation, can be reduced as required within the full range of 0...100%, provided that a minimum value of 20% is observed.
- **Shut-off function**
This function can be selected separately for each end position. When the respective configured limit value is exceeded, the shut-off function causes immediate travel of the actuator until reaching the set end position.
- **Travel time prolongation**
With this function the max. travel time for full travel can be increased. This time parameter can be set separately for each direction
- **Control in the end position**
Here you can define whether the pneumatic actuator shall be fully pressurized or the position shall be further controlled in the end position. This parameter can be set separately for each end position.

Adjustment parameters

The smart TZIDC-120 positioner has a special function (*Autoadjust*) for automatic adjustment of all relevant parameters. The *Autoadjust* function can be started by pressing the respective push-buttons on the device's front panel or by using the configuration program on a remote PC.

The following parameters can be activated and adjusted:

- **Control parameters**
To adapt the TZIDC-120 positioner to the control action of the valve, the control parameters can be adjusted individually to achieve optimal control until reaching the set point.
- **Valve range 0...100 %**
Valve end positions, start of range "0 %" and end of range "100 %"
- **Effective direction of the actuator**
Adjustment to either of the two possible directions:
Air to open/spring force to close
or
Air to close/spring force to open
- **Display 0...100 %**
Adjusting the display (0...100 %) to the direction of action for opening or closing the valve.

Monitoring parameters

Various functions for permanent device monitoring are implemented in the operating program of the TZIDC-120 positioner:

- Internal output circuit monitoring
- Sensor monitoring
- Memory monitoring

While automatic commissioning is in progress, the current state is continuously indicated on the integrated LC display. All other messages can be called up for display via the graphical user interface.

Extended monitoring from the open control system is possible via the fieldbus. Important process variables like the output signal (in %), the position (in %), the deviation (in %), and messages related to operation can be indicated in a special window in ONLINE mode.

Operator panel

The TZIDC-120 positioner's operator panel allows for

- monitoring
- manual control
- TZIDC-120 configuration
- fully automatic commissioning

Operation

The panel's four push buttons (see illustration) are used for selecting the individual operating levels, parameterizing the device, and saving the settings. In addition to the already known operating functions there is a special feature: a simplified auto-adjustment routine can be started easily through only few operator actions, and without knowing parameterization details.

When the positioner is changed over from a linear to a rotary actuator, the zero position of the display is changed automatically. As a result, 0% is indicated in the display for a valve that is closed by turning clockwise.

Display

The information indicated by the 2-digit LC display is permanently updated and adapted during operation, to inform the operator in an optimal way.

In bus mode (REMOTE), the software revision number can be called up from the TZIDC-120 positioner by briefly pressing the ENTER button.

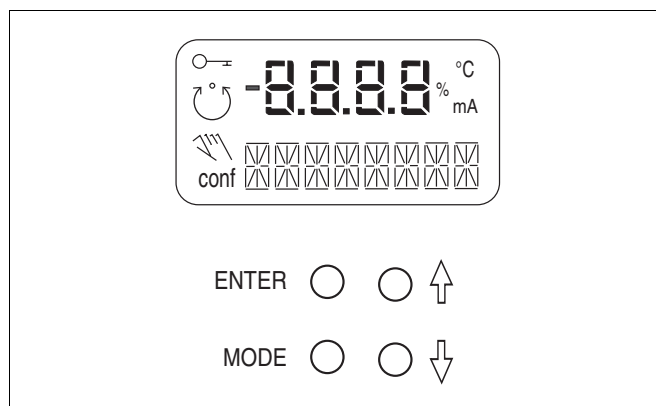


Fig. 6: TZIDC-120 operating elements

Configuration program

General

Communication is realized via the positioner's fieldbus connector. According to the bus conventions, reading the device data is possible during cyclic operation (in modes AUT, MAN and RCAS), and writing the data is possible in the O/S (Out of Service) mode. After the newly set parameters have been downloaded into the device, they are directly saved in the non-volatile memory and become immediately active.

Parameter setting

The program for setting the TZIDC-120 parameters is integrated in the open control system. With this program, the positioner can be conveniently monitored, parameters can be set, and data can be read via the fieldbus, in the commissioning phase or during operation or maintenance.

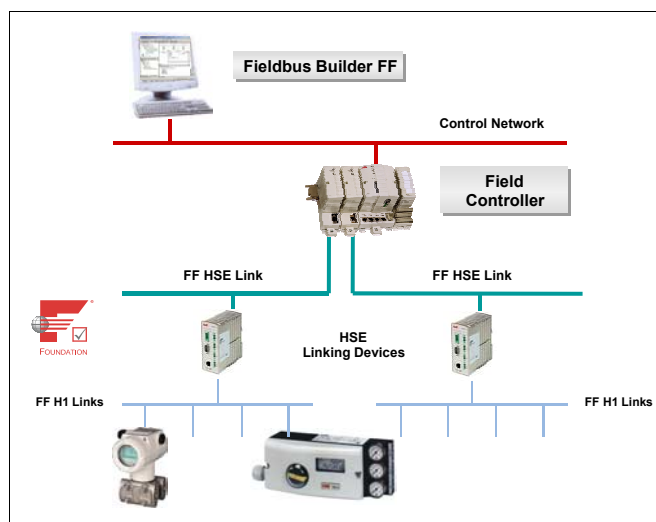


Fig. 7: Communication via the fieldbus

Technical data

Communication

Specification

Foundation™ Fieldbus, Rev. 1.4

Physical Layer

compliant with IEC 61158-2

Transmission rate

31.25 Kbit/s

Block types

1 AO Function Block, 1 Transducer Block, 1 Resource Block

Max. block execution time

AO block: 50 milliseconds

Power supply

Bus-powered, 9.0 V DC - 32.0 V DC

Max. voltage

35 V DC

Current consumption

11.5 mA

Fault current

15 mA (11.5 mA + 3.5 mA)

Conformity certificate

FF Conformance Test ITK 4

Name

Device tag

ABB TZID-C120-TAG

Device ID

0003200028-TZID-C120XXXXXXXXXX

Device address

Between 10 and 247, standard node address 23

Output

Range

0...6 bar (0...90 psi)

Air capacity

at supply pressure of 1.4 bar (20 psi)
5,0 kg/h = 3.9 Nm³/h = 2.3 scfm
at supply pressure of 6 bar (90 psi)
13 kg/h = 10 Nm³/h = 6.0 scfm
(Booster, for increasing air capacity, on request)

Function

for single or double acting actuators, air is vented from actuator or actuator is blocked in case of an electrical power failure

Shut-off value

When the setpoint exceeds or falls below the defined limit value, the actuator immediately moves to the 0% or 100 % position.

Travel

Angle of rotation

Used range 25...120° (rotary actuators, optionally 270°)
25...60° (linear actuators)

Travel time prolongation

Range 0...200 seconds, individually configurable for each direction

Air supply

Instrument air

free of oil, water and dust to DIN/ISO 8573-1
pollution and oil contents according to Class 3
(Purity: max. particle size 5 µm, max. particle density 5mg/m³;
Oil contents: max. concentration 1 mg/m³;
Dew point at least 10 °C below operating temperature)

Supply pressure

1.4...6 bar (20...90 psi)

Caution: Do not exceed the max. operating pressure of the actuator!

Air consumption

< 0.03 kg/h (0.08 scfm) (independent of supply pressure)

Transmission data and influences

Action (output signal or pressure in the actuator)

Direct: Increasing signal 0...100 mA
 Increas. pressure OUT1 in the actuator
Reverse: Increasing signal 0...100 mA
 Decreas. pressure OUT1 in the actuator

Characteristic deviation

< 0.5 %

Tolerance band

0.3...10 %, adjustable

Dead band

0.1... 5 %

Resolution (A/D conversion)

16.000 steps

Sample rate

20 milliseconds

Influence of ambient temperature

< 0.5 % for every 10 °C change in temperature

Influence of vibration

≤ +/-1 % up to 10 g and 80 Hz

Seismic requirements

Meets requirements of DIN/IEC 68-3-3 Class III for strong and strongest earthquakes

Influence of mounting orientation

No effect

Meets the following requirements

EMC Directive 89/336/EEC as of May 1989
EC Directive for the CE conformity marking

Environmental capabilities

Ambient temperature

-40 to +85 °C (- 40 to + 185 °F)
for operation, storage and transport

Relative humidity

Operational (with closed housing and air supply switched on):
100 %, condensation permissible
Transport and storage:
75 % (annual average), non-condensing

Case

Material/protection

Aluminum, protection IP 65 (NEMA 4X)

Surface/Color

Electrostatic dipping varnish with epoxy resin, stove-enamelled
Bottom part of case varnished black, RAL 9005, matt,
Cover white aluminum, RAL 9006

Electrical connections

Screw terminals
max. 1.0 mm² for options, max. 2.5 mm² for bus connection
Caution: Do not expose the terminals to strain!

Cable entry
2 threads Pg. 13.5, 1/2-14 NPT or M20x1.5
for cable diameter 6...12 mm
1 with cable gland and 1 with pipe plug

Pneumatic connections

Threads G 1/4 or 1/4-18 NPT

Weight

1.7 kg

Mounting orientation

any orientation allowed

Dimensions

see dimensional drawings

Explosion protection

FM/CSA

(pending)

ATEX

| | |
|----------------------------------|---------------------------------------|
| Type examination certificate | II 2G EEx ia II C T6 |
| Type: | TÜV 02 ATEX 1834 X |
| Device class: | Intrins. safe equipment |
| Temperature class: | II 2G (EEx ia IIC) |
| Permissible ambient temperature: | T4, T5, T6 |
| | T4: -40 °C ≤ T _{amb} ≤ 85 °C |
| | T5: -40 °C ≤ T _{amb} ≤ 55 °C |
| | T6: -40 °C ≤ T _{amb} ≤ 40 °C |

ATEX

| | |
|----------------------------------|---------------------------------------|
| Type examination certificate | II 3G EEx n A II T6 |
| Type: | TÜV 02 ATEX 1943 X |
| Device class: | Explosion-proof equipment |
| Temperature class: | for zone 2 |
| Permissible ambient temperature: | II 3G (EEx n A II) |
| | T4, T5, T6 |
| | T4: -40 °C ≤ T _{amb} ≤ 85 °C |
| | T5: -40 °C ≤ T _{amb} ≤ 65 °C |
| | T6: -40 °C ≤ T _{amb} ≤ 50 °C |

Signal current circuit for FOUNDATION Fieldbus™, only for connection to a certified intrinsically safe circuit (e.g. FISCO power unit or barrier) with the following max. values:

| FISCO ia/ib for group IIB/IIC | FISCO ia/ib for group IIB/IIC | Barrier or power supply unit ia/ib for group IIB/IIC |
|--|-------------------------------------|---|
| V _i = 17.5 V | V _i = 17.5 V | V _i = 24 V |
| I _i = 380 mA | I _i = 360 mA | I _i = 250 mA |
| P _i = 5.32 W | P _i = 2.52 W | P _i = 1.2 W |
| rectangular | trapezoidal | linear |

Options

Module for the shutdown function

| | |
|-----------------------------|---|
| Supply voltage | $V_{\min} = 20 \text{ V}$, $V_{\max} = 30 \text{ V}$ |
| Safe pos. is activated when | $V < 5 \text{ V}$ |
| AK approval | AK 4 to DIN V 19250 |
| Test report No. | 101/S01/148 |
| Explosion protection | EEx ia IIC |

In case of a 24 V DC power failure, the positioner can let the valve move to the safe position by depressurizing the actuator independently of the processor. To achieve this, the I/P module power supply is separated by an optocoupler. Both the communication and feedback are still active, since the positioner is powered via the bus line. The shutdown input is electrically isolated from the control signal.

Due to the shutdown function no additional solenoid valves are required. It has a safety certificate from TÜV Rheinland in accordance with AK4. The plug-in module also has an Ex certificate for use in intrinsically safe current circuits.

Mechanical position indicator

Indicator disk
Cover with transparent dome
Symbol stickers
Extension for the feedback shaft

Digital position feedback with proximity switches*

2 proximity switches for min. and max. position
(position adjustable within range of 0...100%)
Current circuit to DIN 19234
Supply voltage 5...11 V DC
Control current $< 1 \text{ mA}$ = logical switching state "0"
Control current $> 3 \text{ mA}$ = logical switching state "1"
(works independently of the software and the electronics of the positioner)

Direction of action (logical state))

| Proximity switch | Position | | | |
|------------------|----------|--------|--------|--------|
| | < Min. | > Min. | < Max. | > Max. |
| SJ2-SN (NC) | 0 | 1 | 1 | 0 |
| SJ2-S1N (NO) | 1 | 0 | 0 | 1 |

Digital position feedback with 24 V microswitches*

Two 24 V DC/AC microswitches for the min. and max. position.
Switching points adjustable between 0 and 100 %
Not approved for use in the hazardous area!

| | |
|-----------------|-------------------|
| Voltage | max. 24 V AC / DC |
| Current load | max. 2 A |
| Contact surface | 10 µm Gold (AU) |

* The "digital position feedback" option is directly actuated by the rotating shaft of the positioner and can only be used together with the mechanical position indicator described above.

Accessories

Mounting material

Attachment kit for linear actuators to DIN/IEC 534
(lateral attachment to NAMUR)
Attachment kit for rotary actuators to VDI/VDE 3845
Attachment kit for integral mounting
Attachment kit for actuator-specific attachment on request

Pressure gauge block

With pressure gauges for supply and output pressure,
Pressure gauges with plastic case Ø 28 mm,
with connection block made of aluminum, varnished black
inclusive of mounting material for attachment to TZIDC-120.

Filter regulator

All metal version, brass varnished black
Bronze filter element, 40 µm, with condensate drain
Max. pre-pressure 16 bar, output adjustable to 1.4...6 bar

Spare parts kit

Wiring diagrams

1. Not used
2. Service switch for the plug-in module with shutdown function
3. Terminals for the plug-in module for the shutdown function
4. Kit for digital position feedback, either proximity switches or 24 V microswitch (first connector)
5. Kit for digital position feedback, either proximity switches or 24 V microswitch (second connector)
6. Bus terminals
7. Enclosure ground

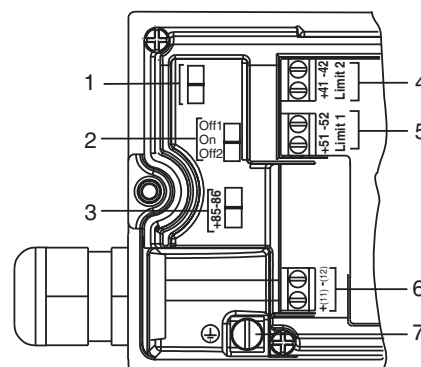
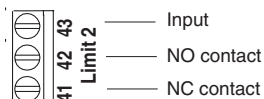
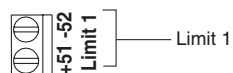
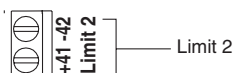


Fig. 8: Electrical connections

Kit for digital position feedback 24 V Microswitch



Kit for digital position feedback Pepperl & Fuchs proximity switches



Basic model



Plug-in module for shutdown function



Grounding screw



Fig. 9: Terminal assignment

Dimensional drawings (all dimensions in mm)

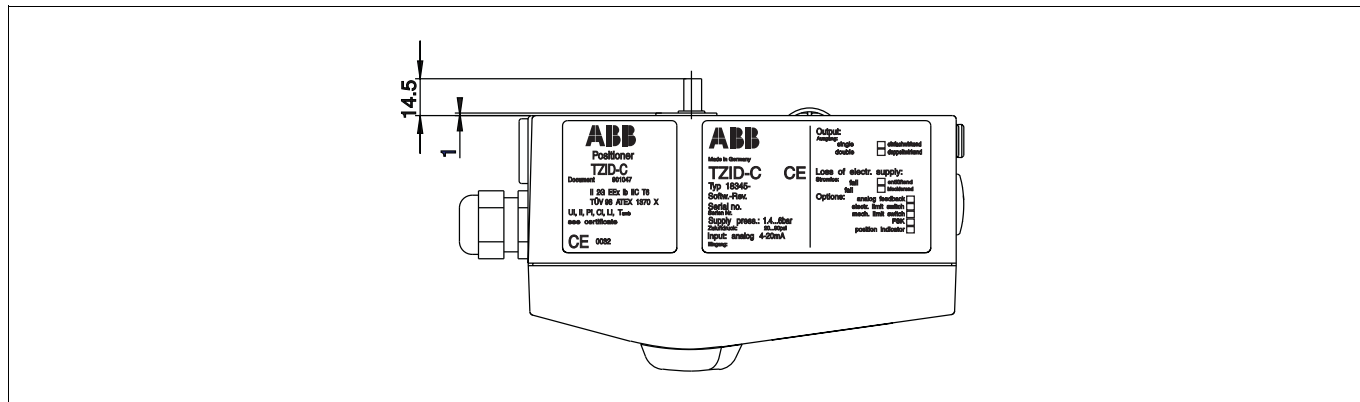


Fig. 10: Top view

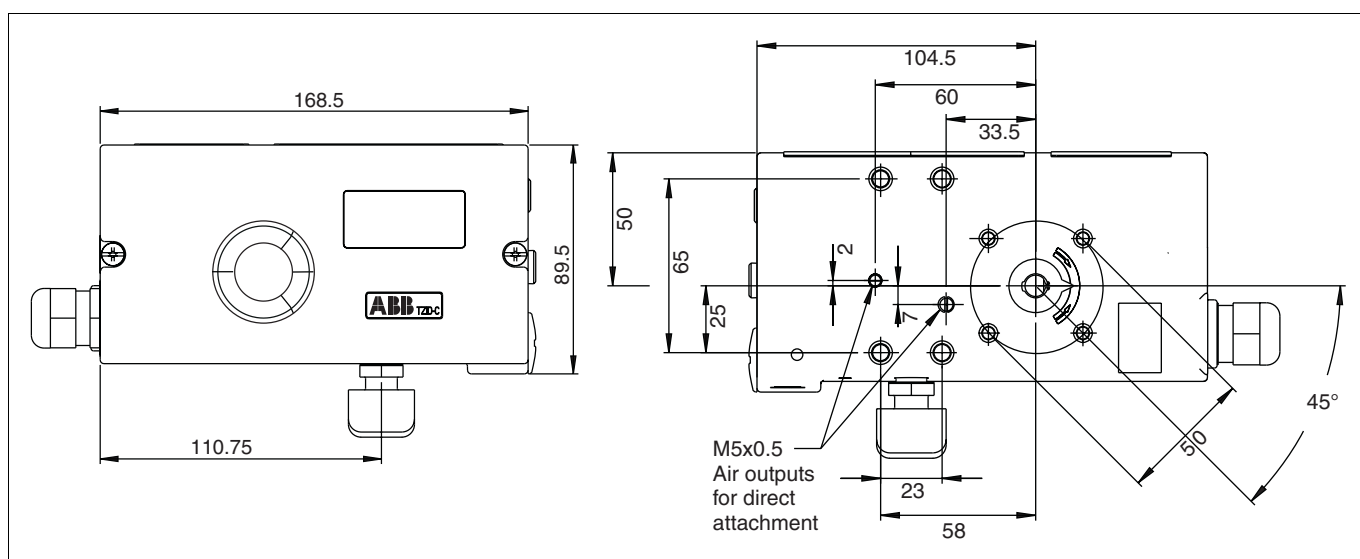


Fig. 11: Front view and rear view

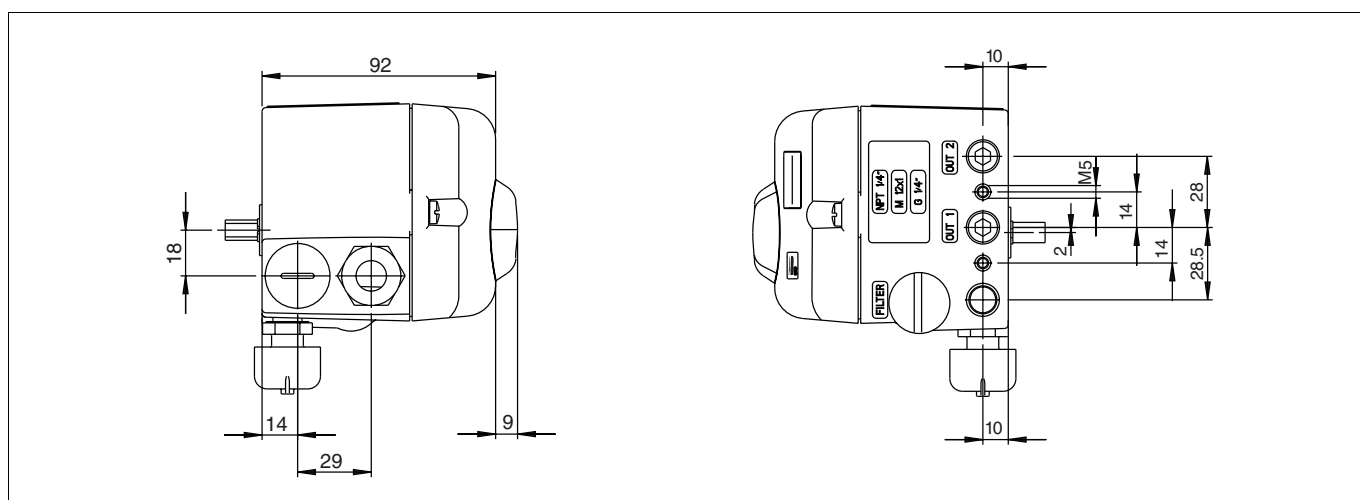


Fig. 12: Side view (from the left and from the right side)

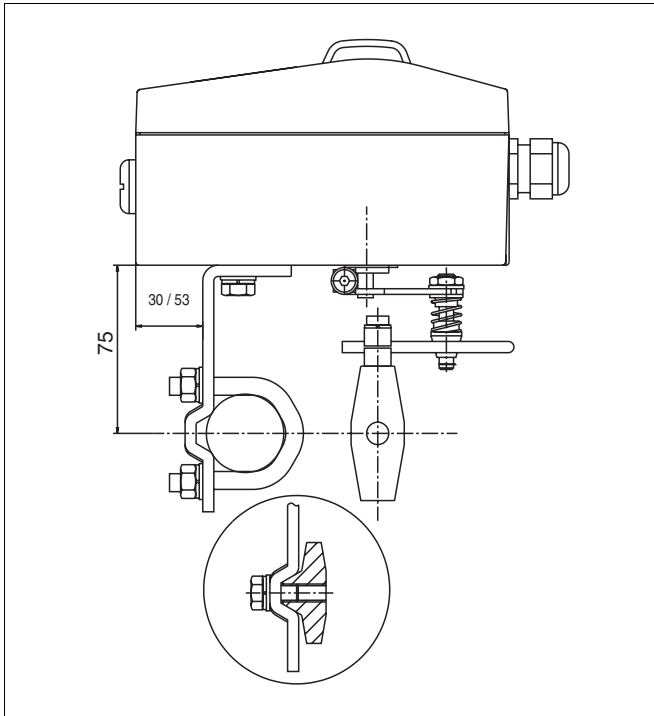


Fig. 13: Mounting to linear actuators to DIN/IEC 534

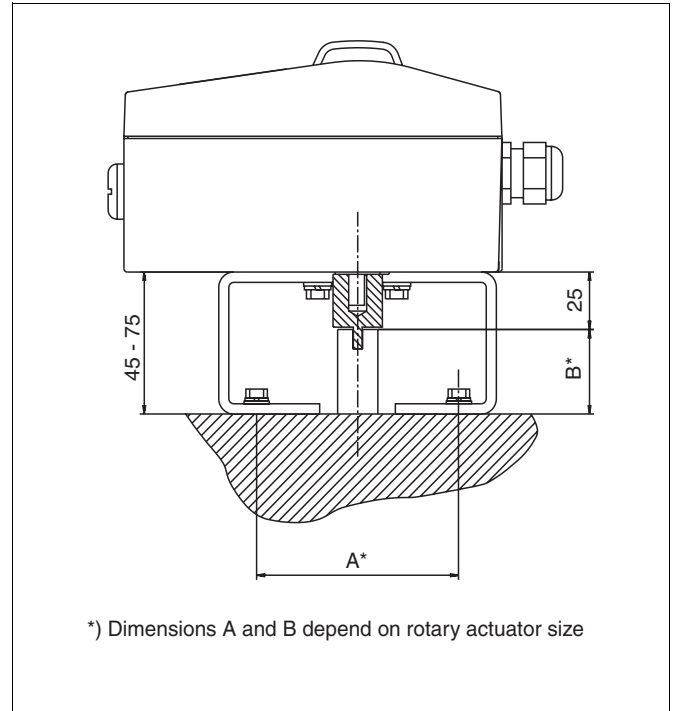


Fig. 14: Mounting to rotary actuators to VDI/VDE 3845

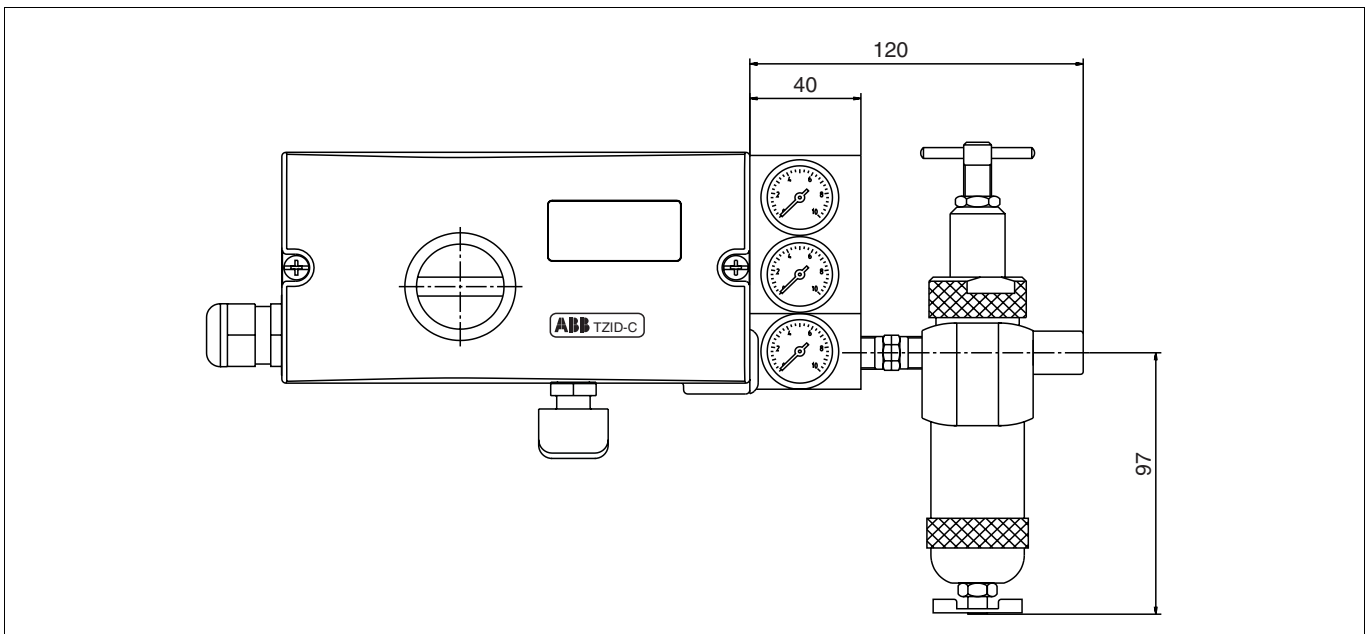


Fig. 15: Positioner TZIDC-120 with pressure gauge block and filter regulator

Ordering information

| | | Catalog No | | | | | | | | | | | |
|--|--|----------------|---|----------|--|--|--|--|--|--|----------|--|--|
| TZIDC-120 Intelligent Positioner electro-pneumatic, configurable with indicator and operator panel | | V18347- | | 0 | | | | | | | 0 | | |
| Case/Mounting Case made of aluminium, varnished, protection IP 65 (NEMA 4X) For mounting to linear actuators acc. to DIN/IEC 534 or to rotary actuators acc. to VDI/VDE 3845, also ready for integral mounting As above, but with mechanical position indicator For mounting to rotary actuators acc. to VDI/VDE 3845 with extended rotation angle up to 270° As above, but with mechanical position indicator | | | 1 | | | | | | | | | | |
| | | | 2 | | | | | | | | | | |
| | | | 5 | | | | | | | | | | |
| | | | 6 | | | | | | | | | | |
| Note: Special mounting material as specified under "Accessories" is required | | | | | | | | | | | | | |
| Input/communication port FOUNDATION Fieldbus™ | | | 4 | | | | | | | | | | |
| Explosion protection without ATEX EEx ia IIC T6 FM/CSA ATEX EEx n A II T6 Explosion protection certificate upon special agreement (on request) | | | | 0 | | | | | | | | | |
| | | | | 1 | | | | | | | | | |
| | | | | 2 | | | | | | | | | |
| | | | | 4 | | | | | | | | | |
| Output/safe position (in case of an electrical power failure) Single acting, fail safe fail freeze Double acting, fail safe fail freeze | | | 1 | | | | | | | | | | |
| | | | 2 | | | | | | | | | | |
| | | | 4 | | | | | | | | | | |
| | | | 5 | | | | | | | | | | |
| Connections Cable: Thread Pg. 13.5 Air pipe: Thread G 1/4 Cable: Thread 1/2-14 NPT Air pipe: Thread 1/4-18 NPT Cable: Thread Pg 13.5 Air pipe: Thread 1/4-18 NPT Cable: Thread M20 x 1,5 Air pipe: Thread M12 x 1 Cable: Thread M20 x 1,5 Air pipe: Thread 1/4-18 NPT Cable: Thread M20 x 1,5 Air pipe: Thread G 1/4 | | | 1 | | | | | | | | | | |
| | | | 2 | | | | | | | | | | |
| | | | 3 | | | | | | | | | | |
| | | | 4 | | | | | | | | | | |
| | | | 5 | | | | | | | | | | |
| | | | 6 | | | | | | | | | | |
| Option modules for analog or digital position feedback Without Plug-in module for shutdown module (temperature: -30°...+60°) | | | | 0 | | | | | | | | | |
| | | | | 4 | | | | | | | | | |
| Mechanical Kit for digital position feedback (option) Without Mechanical kit for digital feedback of minimum and maximum position ¹⁾ With proximity switches SJ2-SN (NC or logical 1) With proximity switches SJ2-S1N (NO or logical 0) With 24 V DC/AC microswitches (change-over contacts) | | | | 0 | | | | | | | | | |
| | | | | 1 | | | | | | | | | |
| | | | | 3 | | | | | | | | | |
| | | | | 5 | | | | | | | | | |

¹⁾ only for model with mechanical position indicator

Continued on the next page

Ordering information (continued)

| | Catalog No | | | | | | | | | | | | | |
|---|----------------|--|--|--|--|--|--|--|--|--|--|--|--------|--|
| TZIDC-120 Intelligent Positioner electro-pneumatic, configurable with indicator and operator panel | V18347- | | | | | | | | | | | | | |
| Design (varnish/coding) Standard Special version chemistry (details on request) As specified (on request) | | | | | | | | | | | | | 1 E | |
| Device identification label includes lettering (plain text, max. 16 letters) stainless steel 11.5 x 60 mm sticker 41 x 32 mm sticker 11 x 25 mm | | | | | | | | | | | | | | |
| Note: The kit for digital position feedback (proximity switches) is identical for positioners with or without explosion protection. The 24V microswitches must not be used in hazardous areas. | | | | | | | | | | | | | | |

| Accessories | | | |
|--|--|---------------|--|
| | | Catalog No | |
| Mounting material and cost¹ | | | |
| Attachment kit for linear actuators (lateral attachment to DIN/IEC 534 or Namur) | | | |
| Stroke 10... 35 mm | | 18391-7959125 | |
| Stroke 20 ... 100 mm | | 18391-7959126 | |
| Attachment kit for integral mounting to | | | |
| 23/24 and 23/25 cont. valve | DN 15 up to DN 100, stroke 10...35 mm | 18391-7959106 | |
| | DN 125 up to DN 150, stroke 25...65 mm | 18391-7959107 | |
| 23/26 control valve | DN 25 up to DN 100, stroke 10...35 mm | 18391-7959108 | |
| | DN 125 up to DN 162, stroke 25...65 mm | 18391-7959109 | |
| Attachment kit for rotary actuators (mounting to VDI/VDE 3845), consisting of | | | |
| a) Adapter (shaft coupler) | | 18391-7959110 | |
| b) Mounting bracket, dimensions | A/B = 80/20 mm | 18391-0319603 | |
| | A/B = 80/30 mm | 18391-0319604 | |
| | A/B = 130/30 mm | 18391-0319605 | |
| | A/B = 130/50 mm | 18391-0319606 | |
| Mounting cost, material and adjustment | | | |
| for mounting to linear actuators to DIN/IEC 534 | | | |
| or to rotary actuators to VDI/VDE 3845 | | | |
| External tubing with | Plastic tube | 18391-0319628 | |
| | Copper pipe | 18391-0319629 | |
| | Stainless steel pipe | 18391-0319630 | |
| for integral mounting to 23/24, 23/25 or 23/26 control valves | | | |
| Internal tubing | | 18391-0319627 | |
| External tubing ¹⁾ with | Copper pipe | 18391-7959015 | |
| | Stainless steel pipe | 18391-7959016 | |

¹⁾ External tubing only for 23/24 and 23/25 control valves with
"air to close/spring to open" action, otherwise internal tubing only.

Accessories

| | Catalog No | | |
|--|--|---------------|--|
| Pressure gauge block | | | |
| Pressure gauge block, including attachment material | | | |
| for single acting TZIDC-120, with 2 pressure gauges Ø 28 mm | | | |
| (1 x for air supply and 1 x for output pressure) | | | |
| G 1/4 connections | Supply pressure range 0...10 bar/ 0...140 psi | | |
| | Output pressure range 0...4 bar/ 0...60 psi | 18381-7959111 | |
| | Output pressure range 0...10 bar/ 0...140 psi | 18381-7959112 | |
| 1/4-18 NPT connections | Supply pressure range 0...10 bar/ 0...140 psi | | |
| | Output pressure range 0...4 bar/ 0...60 psi | 18381-7959113 | |
| | Output pressure range 0...10 bar/ 0...140 psi | 18381-7959114 | |
| for double acting TZIDC-120, with 3 pressure gauges Ø 28 mm | | | |
| (1 x for air supply and 2 x for output pressure) | | | |
| G 1/4 connections | Supply pressure range 0...10 bar/ 0...140 psi | | |
| | Output pressure range 0...4 bar/ 0...60 psi | 18381-7959115 | |
| | Output pressure range 0...10 bar/ 0...140 psi | 18381-7959116 | |
| 1/4-18 NPT connections | Supply pressure range 0...10 bar/ 0...140 psi | | |
| | Output pressure range 0...4 bar/ 0...60 psi | 18381-7959117 | |
| | Output pressure range 0...10 bar/ 0...140 psi | 18381-7959118 | |
| (Pressure gauge blocks are delivered as separate units for mounting by the customer) | | | |
| Filter regulator | | | |
| Brass filter regulator, incl. material for mounting to pressure gauge block | | | |
| Connections | Thread G 1/4 | 18381-7959119 | |
| | Thread 1/4-18 NPT | 18381-7959120 | |
| (Filter regulators are delivered as separate units for mounting by the customer) | | | |
| Option Modules (can be added later) | | | |
| Plug-in module for shutdown function | | | |
| | | 18391-7959199 | |
| Kit for | Mechanical position indicator (including front cover with glass) | 18391-7959130 | |
| Kit for | Digital feedback of minimum and maximum position (including front cover with mechanical position indicator) | | |
| | with 24 V DC/AC microswitches (change-over contacts) | 18391-7959191 | |
| | with proxim. switches SJ2 - SN (NC or logical 1) | 18391-7959131 | |
| | SJ2 - S1N (NO or logical 0) | 18391-7959132 | |
| Kit for | digital feedback of minimum and maximum position ¹⁾ with 24 V DC/AC microswitches (change-over contacts) | 18391-7959190 | |
| | with proxim. switches SJ2 - SN (NC or logical 1) | 18391-7959133 | |
| | SJ2 - S1N (NO or logical 0) | 18391-7959134 | |
| Spare parts | | | |
| Spare parts kit | | | |
| | | 18391-7959198 | |
| I/P-Module (single acting, fail safe) (explosion-proof model, only) | | | |
| | | 18391-7958510 | |
| I/P-Module (single acting, fail freeze) (explosion-proof model, only) | | | |
| | | 18391-7958511 | |
| I/P-Module (double acting, fail safe) (explosion-proof model, only) | | | |
| | | 18391-7958512 | |
| I/P-Module (double acting, fail freeze) (explosion-proof model, only) | | | |
| | | 18391-7958513 | |

¹⁾ Only fits for basic model with mechanical position indicator

Your notes

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